Software Screen gives you the following information:

Cycle Test Time - Overall Time the cylinder has been cycling

Pressure - Actual And Graphed

Cycles per minute – Avg Cycles per minute

Cylinder Identification / Lot Number

Test Remarks

Hold Time - Time cylinder is held at Test Pressure

Wait Time - Time to wait before pressurizing next cycle

Bleed Rate - Adjustable pressure drop (psi/sec)

Rate - Adjustable Pressure Increase (psi/sec)

Cycle # - Shows how many cycles out of total cycles

Target Press - Cycle Target Pressure (Psi/bar/any pressure unit)

Bleed Press - Cycle low end Pressure

Temp - Temperature thermocouple normally attached to cylinder

Oil Temp - Oil Temp at reservoir

Temp Max - Maximum Temperature before pump shutdown (user input)

Temp Min – Minimum Temperature before pump shutdown (user input)

All Data Ready - This is information verification before test can start.

missing information will not allow test to be initiated. (Verbal and visual alert)

Pressure – Actual Target Pressure Based on allowable percentage over target.

Restart – Used to restart when a test has been stopped before # of cycles have been reached

Pump On – Software control of Pump

Start - Is in Bold and used to start the cycle when All Data is Ready and Pump is on

Stop – Stops cycling of the cylinder

ETC - Estimated time to completion

Pressurize - Time to reach pressure

E/P PSI - Electropneumatic Regulator PSI

Trans Scale – Allows for scaling of transducer. Supervisor control only.

Monitor Pressure Leaks - Looks for predescribed amount of pressure drop at test pressure

Press Offset - Span offset of transducer

Use Previous Test Data - Allows for data from previous test to be used

(Screen captures from testing of systems)



